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SPECIFICATION

1. \triangle Standard atmospheric condition :

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests are as follows :

Ambient temperature : 15°C to 35°C

Relative humidity : 45% to 85%

Air pressure : 86kPa to 106kPa

If there is any doubt about the results, measurements shall be made within the following limits :

Ambient temperature : 20 \pm 2°C

Relative humidity : 60% to 70%

Air pressure : 86kPa to 106kPa

Storage Temperature Range : -20°C to 65°C

Operating Temperature Range : -10°C to 55°C

Operating temperature range is the range of ambient temperature for the component that can be operated continuously at rated voltage and rated current.

2. Electrical characteristics:

	Item	Condition	Specifications
1	Rated voltage	Primary circuit.	AC 250V 7A
	Rated current	Secondary circuit.	DC 24V 1A (12V 2A)
2	Dielectric strength	Primary circuit: \triangle AC 2000V for 1minute.	Without damage to parts, arcing or breakdown, etc.
		Secondary circuit: AC 250V for 1minute.	
3	Insulation resistance	A voltage of 500 V DC shall be applied for 1 minute. After which measurement shall be made.	100M Ω MIN.
4	Contact resistance	Measurement shall be made at 1000Hz with small current and voltage. (AC 100mA MAX. 2mV MAX.)	50m Ω MAX.

ISSUE	DATE	WRTN	CHKD	APVD	DESCRIPTIONS
	2003.09.15	陳樹民	龔雲輝	龔雲輝	
\triangle x3	2007.12.20	李勇達	夏正雄	郭遠峰	修改 Solder ability、Composite temperature humidity cyclic test
\triangle x3	2010.09.21	江浩霆	劉秀慧	郭素玲	Modify item 2.2。 Add item 7、8。
\triangle x1	2012.11.14	黃健瑋	郭素玲	郭遠峰	Modify the item 4.4.

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3. Mechanical characteristics

	Item	Condition	Specifications
1	Operating force	Insertion and withdrawal force shall be measured by using a gauge of standard dimensions.	4.9N~58.8N (0.5Kgf~6.0Kgf)

4. Endurance characteristics

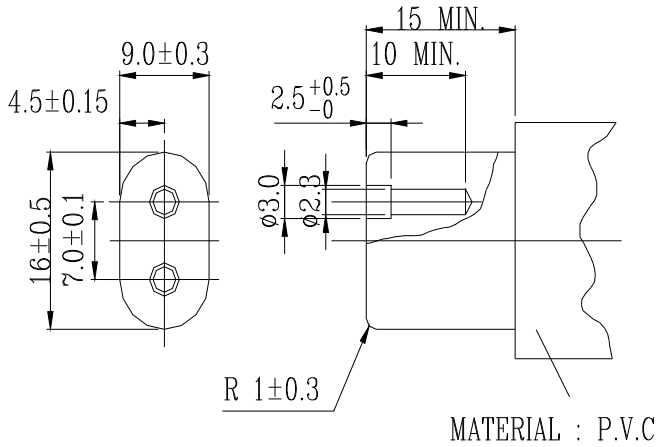
	Item	Condition	Specifications
1	Humidity test	The socket shall be stored at a temperature of 40°C±2°C and a humidity of 90%~95% for 240 hours, and shall then be returned and allowed to remain at room condition for a period of 30 minutes, and blew off any water drops on the surface of the socket by air.	Electrical and mechanical characteristics shall be satisfied.
		Contact resistance	100mΩ MAX.
2	Operating endurance	The life test shall consist of 5000 times of insertion and withdrawal with the mate plug at a rate of 20 to 30 times per minute under no load. Testing plug with putting electric conducted grease to avoid overheating and friction.	Electrical and mechanical characteristics shall be satisfied.
		Contact resistance	100mΩ MAX.
3	Solderability	Temperature of solder : $\triangle 250^{\circ}\text{C} \pm 5^{\circ}\text{C}$ Time of dip : 3 ±0.5 seconds Length of dip : 2 ±0.5mm (from top of terminal)	The soldered area shall be covered a minimum of 90% of the surface being immersed.

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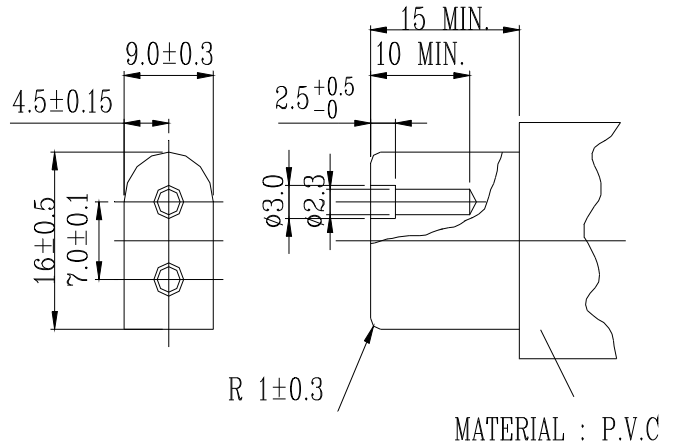
Item	Condition	Specifications		
4	Wave soldering Process	Electrical and mechanical characteristics shall be satisfied, and not show remarkable failure.		
	Profile Feature		Pb-Free Assembly	
			Topside PCB	Padside PCB
	Preheat -Temperature min -Temperature max -Time (ts min to max)		120°C (Ts1 max)	110°C (Ts min) 150°C (Ts max) 75 sec
	Peak/Classification Temperature		165°C (Tp1)	260°C ±5°C (Tp)
	Time within 5°C of actual Temperature (tp)			10 sec (within 2 times every time 2-3 sec)
	Time 25°C to Peak temperature			3 minutes max
	Resistance to Soldering Heat Test Δ	Wave Soldering Temperature Profile are as below Δ About the plastic properties, Please refer to the data sheet of plastic.		
		<p>Temperature</p> <p>Time</p> <p>0</p> <p>ts</p> <p>tp</p> <p>2-3 sec</p> <p>Topside PCB</p> <p>Padside PCB</p> <p>Ts max</p> <p>Ts min</p> <p>Tp</p> <p>Tp1 max</p> <p>Ts1 max</p>		
	Soldering Iron Test	Temperature of soldering Iron : 380±10°C Soldering time : 3±1 seconds	Same as Wave soldering Process	
AC POWER JACK	Insertion force Withdrawal force	4.9N ~ 58.8N (0.5kgf ~ 6.0kgf)		

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5. Mating plug :



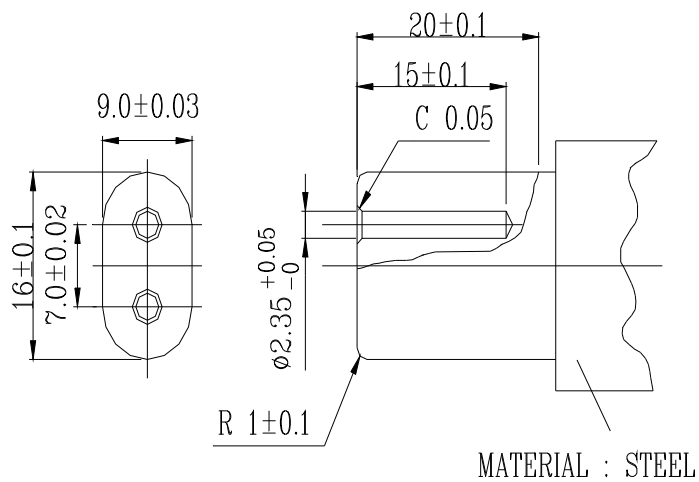
NO POLARIZED



POLARIZED

When above cord spec is inserted into or extracted from AC SOCKET, internal switching of AC SOCKET should be no problem.

6. Testing plug :



NO POLARIZED

△7. Soldering condition shelf life about 6 months depend on storage condition of humidity, temperature and others factors.

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△8. Endurance test sequence

Test Item		Test group			
		A	B	C	D
2.2	Dielectric strength	1,6	1,6		1,6
2.3	Insulation resistance	2,7	2,7		2,7
2.4	Contact resistance	3	3		3,8
3.1	Operating force	4,8	4,8		4
4.1	Humidity test	5			
4.2	Operating endurance		5		
4.3	Solderability			1	
4.4	Resistance to Soldering Heat Test				5

Test sample quality : 2 pcs min. / group