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SPECIFICATION

1. Standard atmospheric condition

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows :

Ambient temperature : 15°C to 35°C

Relative humidity : 25% to 85%

Air pressure : 86kPa to 106kPa

If there is any doubt about the results, measurements shall be made within the following limits :

Ambient temperature : 20±2°C

Relative humidity : 63% to 67%

Air pressure : 86kPa to 106kPa

Storage temperature range : -25°C to 80°C

Operating temperature range : -25°C to 80°C

Operating temperature range is the range of ambient temperature for the component that can be operated continuously at rated voltage and rated current.

ISSUE	DATE	WR TN	CHKD	APVD	DESCRIPTIONS
	2004.03.22	STEVEN	KUNG	KUNG	

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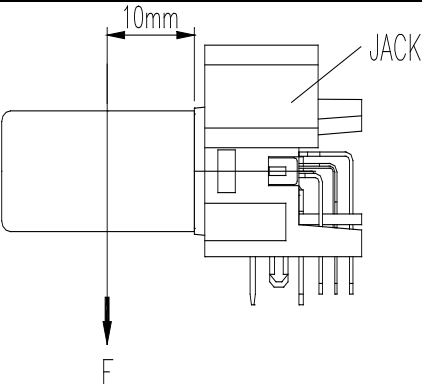
2. Electrical characteristics

	Item	Conditions	Specifications
1	Rated voltage/ Rated current		DC 50V 1A
2	Dielectric strength	Between conductors which should not make contact under normal conditions. 150V AC (50 to 60Hz) for 1 minute or 180V AC (50 to 60Hz) for 1 second. (trip current : 2mA)	Without distinct damage
3	Insulation resistance	A voltage of 500V DC shall be applied for a minute. Between conductors which should not make contact under normal conditions after which measurement shall be made.	100M Ω MIN.
4	Contact resistance	Measurement shall be made at 1000Hz with small current. (100mA MAX.)	
		Pin-Contact	30m Ω MAX.
		Plug cover-Socket cover	
		Switch	100m Ω MAX.

3. Mechanical characteristics

	Item	Conditions	Specifications
1	Operating force	Insertion and withdrawal force shall be measured after inserting and withdrawing 3 times by using a gauge of standard dimensions.	
		Insertion force	19.6N~73.5N (2~7.5kgf)
		Withdrawal force	9.8N~49N (1~5kgf)
2	Single tenacity	Measuring pin gage : Standard plug	0.294N (30gf) MIN.
3	Terminal strength	Every terminal shall be capable of withstand a force of 9.8N (1kgf)	without loosing and breakdown, but deformation of terminal is authorized.

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Item	Conditions	Specifications
4 Torsion strength	Test force : 29.4N (3kgf) Direction : Arbitrary direction. Times : 5 seconds.	Without damage to the socket body or terminal bending. Electrical and mechanical characteristics shall be satisfied.
		

4. Endurance characteristics

Item	Conditions	Specifications	
1 Humidity	The jack shall be stored at a temperature of $60\pm 2^{\circ}\text{C}$ and a humidity of 90% to 95% for 96 hours. Then the jack shall be maintained at standard atmospheric conditions for 30 minutes after which measurement shall be made.	Dimensional requirements, electrical and mechanical characteristics shall be satisfied.	
	Contact resistance	Pin-Contact	$60\text{m}\Omega$ MAX.
		Plug cover-Socket cover	$200\text{m}\Omega$ MAX.
		Switch	$10\text{M}\Omega$ MIN.
Insulation resistance		$10\text{M}\Omega$ MIN.	
2 Dry heat	The jack shall be stored at a temperature of $80\pm 2^{\circ}\text{C}$ for 24 hours, Then the jack shall be maintained at standard atmospheric conditions for 30 minutes. after which measurement shall be made.	Dimensional requirements, electrical and mechanical characteristics shall be satisfied.	
3 Solderability	Temperature of solder : $245^{\circ}\text{C}\pm 5^{\circ}\text{C}$ Time of dip : 3 ± 0.5 seconds Length of dip : $2\pm 0.5\text{mm}$ (from top of terminal)	The soldered area shall be covered a minimum of 90% of the surface being immersed.	

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	Item	Conditions	Specifications															
4	Composite temperature / humidity cyclic	<p>The jack board shall be subjected to 5 cycles. Then jack board shall be stored at standard atmospheric conditions for 1 hour, after which measurement shall be made.</p> <table border="1" data-bbox="418 640 1046 837"> <thead> <tr> <th data-bbox="418 640 593 689"></th> <th data-bbox="600 640 705 689">NO.1</th> <th data-bbox="711 640 817 689">NO.2</th> <th data-bbox="823 640 928 689">NO.3</th> <th data-bbox="935 640 1046 689">NO.4</th> </tr> </thead> <tbody> <tr> <td data-bbox="418 698 593 788">Temperature (°C)</td> <td data-bbox="600 698 705 788">-25±3°C</td> <td data-bbox="711 698 817 788">5~35°C</td> <td data-bbox="823 698 928 788">75±2°C</td> <td data-bbox="935 698 1046 788">5~35°C</td> </tr> <tr> <td data-bbox="418 797 593 837">Time (min.)</td> <td data-bbox="600 797 705 837">30</td> <td data-bbox="711 797 817 837">10~15</td> <td data-bbox="823 797 928 837">30</td> <td data-bbox="935 797 1046 837">10~15</td> </tr> </tbody> </table>		NO.1	NO.2	NO.3	NO.4	Temperature (°C)	-25±3°C	5~35°C	75±2°C	5~35°C	Time (min.)	30	10~15	30	10~15	It shall not have break and deformation happened.
	NO.1	NO.2	NO.3	NO.4														
Temperature (°C)	-25±3°C	5~35°C	75±2°C	5~35°C														
Time (min.)	30	10~15	30	10~15														
5	Operating endurance	<p>Inserting and withdrawing shall be made 100 times at a speed of 10 to 20 times/min. Using mating plug.</p> <table border="1" data-bbox="402 994 1056 1137"> <thead> <tr> <th data-bbox="402 994 727 1043" rowspan="3">Contact resistance</th> <th colspan="2" data-bbox="734 994 1056 1043">Pin-Contact</th> </tr> </thead> <tbody> <tr> <td data-bbox="734 1052 1056 1093">Plug cover-Socket cover</td> <td data-bbox="1062 1021 1490 1093" rowspan="2">45mΩ MAX.</td> </tr> <tr> <td data-bbox="734 1102 1056 1137">Switch</td> </tr> </tbody> </table>	Contact resistance	Pin-Contact		Plug cover-Socket cover	45mΩ MAX.	Switch	<p>Dimensional requirements, electrical and mechanical characteristics shall be satisfied.</p>									
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	Plug cover-Socket cover	45mΩ MAX.																
	Switch																	
6	Resistance to soldering heat	<p>The terminal for a printed circuit board : Temperature of solder : 260±5°C Dip time : 5±1 seconds of twice. The terminal for a lead wire : Temperature of solder : 380±10°C Dip time : 3±1 seconds</p>	Electrical and mechanical characteristics shall be satisfied, and not show remarkable failure.															
7	Strength of tapping part	The tapping part shall be capable of a torque of 78.4N-cm(8kgf-cm)by M3x10 tapping type screw and panel (t=1mm)	It shall not have screw of idling and break happened.															

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5. Standard plug

